ALUMINUM MADE EASY



Your complete aluminium window, door and glazed lantern roof range.

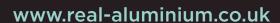
















REAL Aluminium fabricates a comprehensive range of aluminium fenestration products for all domestic installations, manufactured using profiles and components held in stock at the dedicated factory in Gloucestershire.

With strong, slim profiles and long-lasting quality materials and finish, REAL Aluminium covers a full suite of aluminium products. That includes: casement windows, bi-folding doors, sliding doors, residential doors, composite doors, and ultra slim glazed roof solutions.

WHY REAL ALUMINIUM? IT'S AS EASY AS CHILD'S PLAY...

- Easy Pricing
- Easy Quoting
- Easy Choices
- Quick Delivery
- Quick Quoting

MARKETING SUPPORT

Our Marketing Team are on hand to help you generate leads, convert leads into orders and create a positive experience associated with buying REAL Aluminium through your business. From in-store displays to local advertising, we can provide the tools you need to promote REAL Aluminium.

Contact our Marketing Team on 01453 826884 or email marketing@customade.co.uk

All stock aluminium products on a turnaround

LEAD TIMES 🐼

Quoting - 24 hours or immediate via pricing tools

Delivery - 2 weeks*

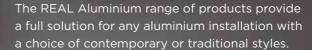
*From sign off/next delivery date Astragal bar products and roof vents = 3 weeks Grey exterior and white interior = 2 weeks Composite door bespoke colours = 3 weeks

COLOUR OPTIONS **6**



White, Black, Grey, **Grey Exterior/White Interior**

OUR PROFILES **②**



Window, residential door and French door options include 'Square', our standard profile-style window or 'Featured', a more traditional profile replicating the ovolo style of a traditional timber window.

For Profile Charts and Assembly Charts of all REAL Aluminium products, visit www.real-aluminium.co.uk

A SERVICE YOU CAN RELY ON 🕢

Each and every product within the REAL Aluminium range is manufactured from stocked profile and components. Should there be any requirements for replacements or remakes these can be turned around in 1 week, compared to 3 weeks or more for non-stocked products.













ALUMINIUM...THE FINER CHOICE

Why choose aluminium?

There are a multitude of reasons to choose aluminium. Homeowners are becoming more aware of the benefits of this slimmer and stronger material for their home.

Aluminium - designed and built to last.

Improvements to aesthetics and thermal performance differentiate today's aluminium products from those of the eighties and nineties.

Aluminium is the preferred product of discerning architects...why would discerning homeowners choose anything else? Whatever the taste or style of your home, the REAL Aluminium range offers distinctive styles and designs to suit.

Slimmer profile The slimmer and stronger aluminium frames increase the ratio of glass to frame therefore letting more light into your home. Clean joints and subtle lines offer a luxurious finish for homeowners to admire. Typical PVCu **REAL Aluminium**

Thermally efficient

The REAL Aluminium range is enhanced with polyamide thermal barrier technology, enabling the windows and doors to exceed the energy performance requirements of current Building Regulations.

Profiles used in all products from the REAL Aluminium range have a very high resistance to heat transfer from the inner face of the frame to the external face of the frame, giving superior thermal efficiency and reduced condensation.

The roof frame is the most thermally efficient in the UK domestic conservatory market.

Long-lasting colour

Powder-coated aluminium is one of the most durable finishes available for windows and doors. It won't discolour, rust or peel, giving it a long-lasting, attractive appearance.

All aluminium products from the REAL Aluminium range come with superior guarantees. This guarantee covers the powder-coating against the following faults:

- peeling, powdering and blistering
- corrosion
- chalking, fading and loss of sheen

Refer to the Care & Maintenance Instructions for guarantee exclusions: www.real-aluminium.co.uk







High strength

Aluminium, by its very nature, is a strong material compared to PVCu and doesn't require additional reinforcements.

The superior strength of aluminium allows for larger arrangements which are only possible with timber or PVCu when using bulky profiles and couplers.

Most PVCu bi-folds can only extend to 750mm-wide sashes; the REAL Aluminium Bi-folding Doors can accommodate 1200mm sashes.

Ease of maintenance

Aluminium is easy to keep looking great and is virtually maintenance free. Modern powder-coating delivers a hard-wearing finish which will last for years.

With occasional cleaning and periodic lubrication of locks and hinges, aluminium windows and doors will look and operate 'as-new' for longer.



Refer to the Care & Maintenance Instructions for details: www.real-aluminium.co.uk

Better functionality

Aluminium is a durable substance, therefore windows and doors made from aluminium will continue to open and slide smoothly over many years.

Environmentally friendly

Aluminium is infinitely recyclable, and when recycled uses just 5% of the total energy needed to produce frames from scratch.



Building Regulation compliance, Window Energy Ratings (WER) and Door Energy Ratings (DER)

Compliance with current Building Regulations is a vital part of every installation and can sometimes be complex. Using REAL Aluminium, meeting the requirements of Part L of current UK Building Regulations, is easy as the entire range is compliant when installed with a double-glazed unit with a U Value of 1.2 w/m²k and a solar gain of 0.71 or better that is manufactured using an Edgetech Super Spacer Bar or equivalent.



All REAL Casement Windows achieve an 'A'-rating if the aforementioned glass unit is upgraded to low-iron glass. The thermal efficiency of the REAL Aluminium range can be enhanced further by using higher-performance double-glazed or triple-glazed units.

REAL Aluminium WER, DER & U Values

Glass spec	Double-glazed unit - 28mm/Softcoat/Argon/Superspacer			Triple-glazed unit - 36mm/32mm/Softcoat/Argon/Superspacer				
Std/Low-iron	Float		Low-iron		Float		Low-iron	
Glass centre pane U-Value	1.2		1.2		0.8 (36mm) 0.9 (32mm)		0.8 (36mm) 0.9 (32mm)	
Glass solar gain factor	0.	0.71 0.74		0.62		0.64		
Window/Door Product	WER/DER	U-Value	WER/DER	U-Value	WER/DER	U-Value	WER/DER	U-Value
Window System 1	B (-4)	1.6	A (+1)	1.6	n/a	n/a	n/a	n/a
Window System 2	B (-3)	1.6	A (+1)	1.6	A (+0)	1.4 (36mm)	A (+3)	1.4 (36mm)
Window System 5	B (-2)	1.6	A (+2)	1.6	B (-0)	1.4 (36mm)	A (+3)	1.4 (36mm)
Visofold Bifold Doors	n/a	1.7	n/a	1.7	n/a	1.4 (36mm)	n/a	1.4 (36mm)
Visoglide Patio Doors	n/a	1.8	n/a	1.8	n/a	1.4 (36mm)	n/a	1.4 (36mm)
Alitherm Plus Doors - open in	E	1.8	Е	1.8	С	1.5 (32mm)	С	1.5 (32mm)
Alitherm Plus Doors - open out	Е	1.9	E	1.9	С	1.6 (32mm)	С	1.6 (32mm)

Note:

Building control requires doors to satisfy <u>either</u> a U Value of 1.8 <u>or</u> lower or a DER of E or better. Building control requires windows to satisfy <u>either</u> a U Value of 1.6 <u>or</u> lower or a WER of C or better.

All REAL Aluminium products when used in conjunction with the glass specifications above satisfy current Building Regulations Part L for refurbishment and new-build applications.

The addition of low-iron glass will not improve U Values but will improve WER/DER rating due to solar gain.

The addition of triple glazing will improve U Values but due to reduced solar gain has limited effect on WER/DER ratings





CASEMENT WINDOWS

The REAL Casement Windows range offers ultimate flexibility with numerous combinations of top-hung sashes, side-hung sashes, dummy sashes and fixed lights available that are ideal for residential installations.

All REAL Aluminium profiles utilise innovative polyamide thermal break technology which creates a barrier between the cold air outside and the warm air inside. This technology significantly reduces thermal transmittance and enhances the overall U Value of a product, allowing REAL Aluminium casement windows to achieve a Window Energy 'A' Rating when used in conjunction with the correct double- or triple-glazed unit.

Choose from two styles available within the REAL Aluminium range: Square, our standard style window or Featured, a more traditional profile replicating the ovolo style of a traditional timber window. Both options are available internally or externally glazed.



ELEGANT, SLIM SIGHTLINE - Up to 50% slimmer than PVCu

For a truly classic look, why not add Georgian or Astragal bars?



25mm flat

18mm bevelled

SQUARE - CONTEMPORARY

EXCLUSIVE TO REAL ALUMINIUM

The square-edged profile of the 'Contemporary' window provides clean, slim sightlines and a modern finish to any home.

System	Smart Architectural Aluminium - modified 70mm Alitherm 300
Finish	Polyester powder coated
WER	up to A-rating using suitable double-glazed unit
U Value	up to 1.4 w/m²k using suitable triple-glazed unit
Locking system	Espag locking
Frame depth	70mm
Typical sightline	67mm
SH Max o/a width	700mm
SH Max o/a height	1400mm
TH Max o/a width	1400mm
TH Max o/a height	1300mm
Glazing	28mm double- or triple-glazed or 36mm triple-glazed

FEATURED - CLASSIC-AL

EXCLUSIVE TO REAL ALUMINIUM

The elegant sculptured featured profile of a Classic-al window closely resembles the traditional look of timber windows with slimmer sightlines giving an increased glass area, bringing more light into the home.

System options	Smart Architectural Aluminium - modified 70mm Alitherm 300
Finish	Polyester powder coated
WER	up to A-rating using suitable double-glazed unit
U Value	up to 1.4 w/m²k using suitable triple-glazed unit
Locking system	Espag locking
Frame depth	70mm
Typical sight line	67mm
SH Max o/a width	700mm
SH Max o/a height	1400mm
TH Max o/a width	1400mm
TH Max o/a height	1300mm
Glazing	28mm double- or triple-glazed or 36mm triple-glazed



Full range of couplers, bay poles and add-ons available from stock



Available colours:









Available colours:



- System options
- 1 Contemporary frame flat sash, internally glazed, square bead with dummy sashes
- 2 Contemporary frame bevel sash, externally glazed, square bead
- 5 Classic-al frame featured sash, externally glazed, bevel bead



COMPOSITE DOORS

Enhance the beauty of your home with an exterior door that combines traditional looks with all the benefits of modern materials. Made from glass reinforced polymer (GRP), REAL Aluminium Composite Doors provide leading security and insulation standards, in a made-to-measure package that is virtually maintenance free.

Stunning aesthetics

Developed from oak tree grain, the wood grain effect finish on a REAL Composite Door creates a beautifully authentic appearance. This, complemented by the REAL Aluminium Door Frame, forms a beautiful and high-performance door.

Tailor-made

Every REAL Aluminium Composite Door is individually made to measure - a perfect fit. The range includes the most popular door designs, colours and glass options to suit any home.

Security and protection

Peace of mind is assured with high-security multi-point locks, and internal glazing. A reinforced, low-maintenance REAL Aluminium frame conforming to British standards keeps the weather and would-be intruders at bay.

Fully tested

Built to last, REAL Aluminium Composite Doors are subjected to rigorous intrusion, impact, wind and rainwater tests and manufactured to comply with recognised standards for stability, rigidity, thermal insulation and safety glazing.

System options	Smart Architectural Aluminium - modified 70mm Alitherm 300 Door Slab - Distinction
Finish	Outer frame - Polyester powder coated
	Door slab - GRP
U Value	U<=1.5 w/m2k
Locking system	Multi-point lock
Door max height	2146mm max
Door max width	1006mm max
Glazing	24mm double-glazed or 24mm decorative triple-glazed

Frame colour options

Featured Classic-al

Available colours:



sit securely within a REAL Aluminium Door Frame. The door frame is available in two REAL Aluminium styles

As part of the REAL Aluminium range, the Composite Door will

REAL Aluminium Door Frames

which feature on page 9: Featured (Classic-al) or Square (Contemporary).

Open in only.

Square Contemporary

Available colours:







STYLES

Choose from a variety of styles, colours and decorative glass options to create a distinctively beautiful look for your home. For further details of style and glass options, please refer to the REAL Aluminium Composite Door brochure.



Solid Door



Prestige



Classical



Vogue





Eclat Arch



Renown



Renown Diamond



Contemporary



Esteem



Accessories

A full range of door furniture is available to complement the finishes, including letter boxes, numerals and decorative knockers incorporating spy holes. For handle colour options see page 20.



Elegance

COLOUR OPTIONS

Once you've chosen the style of your door, it's time to choose the colour.

White



Standard colours













Golden Oak Rosewood

Bespoke colours



1. Platinum

Granite

5. Sky Blue

6. Dusk Pastel Blue

8. Hazy

Gunmetal

Lead











9. Charcoal

10. Soft Cream

Pottery

12. Nut Brown

14. Foxglove

16. Claret

13. Passion Flower









17. Peacock

18. Midnight

20. Fern Green

21. Sweet Pea

23. Deep Cerise

22. Pistachio

24. Scarlet

19 Pear







27. 28.

29.

30.



25. Light House

Chartwell

Duck Egg

Coastal Blue

Sea Green

Salsa Red

26. Rhubarb

32. Mandarin















Note: there may be shade variations between the aluminium frame and the composite door due to differing paint processes.



SPECIFICATION

RESIDENTIAL OR FRENCH DOORS

Our elegant, yet strong and durable aluminium residential or French doors enhance the beauty of a home, keep in the warmth and let in more light due to their slim sightlines.



Open out or open in, the REAL Aluminium Residential or French Door is a high-performance product suitable for use in high traffic or exposed areas where a durable and reliable door is required. Available as single or double doors, both with internal beading. Adjustable hinges, colour-matched flat panels and a double seal make the REAL Aluminium Residential Doors a perfect option for any home.

Peace of mind is ensured with the inclusion of an enhanced security multi-point locking system on double doors. Security can be further enhanced with additional shootbolts.

All main sections feature an extended Polyamide thermal break that allows the residential doors from the REAL range to achieve a U Value of 1.8 W/m2K when installed with a suitable doubleglazed sealed unit.

System	Smart Architectural Aluminium - Alitherm Plus
U Value	up to 1.6 w/m²k using a suitable triple-glazed unit
Security	Multi-point locking
Max height	2400mm
Max width	900mm
Max weight	80kg
Glazing	28mm double- or triple-glazed or 36mm triple-glazed 24mm double-glazed units where bevelled astragal bar specified





Available colours:

Square Profile:

Featured Profile:

White

System options

- 1 Contemporary frame flat sash, internally glazed, square bead
- 2 Classic-al frame flat sash, internally glazed, bevel bead



BI-FOLDING DOORS

REAL Aluminium Bi-folding Doors create a true sense of space and light.



The perfect addition to any home, bi-folding doors not only offer slim frame profiles and quality running mechanisms but also enhanced thermal performance.

All profiles feature a polyamide thermal break which enhances the thermal performance of the profile and improves the overall U Value. Profiles feature high-quality EPDM gaskets and weather brushes to aid weather resistance.

REAL Aluminium Bi-folds comply with the requirements of Building Regulations Document L 2010. Security is assured by multi-point lock mechanisms on main opening sashes, and shootbolt locking on floating mullions.

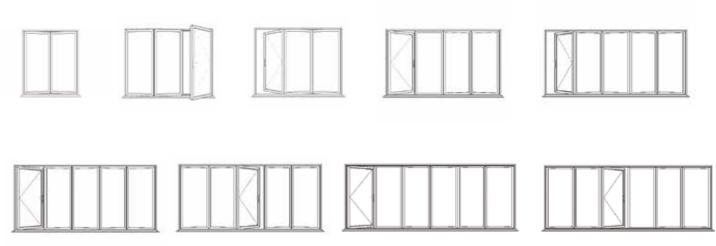
All bi-folding doors within the REAL Aluminium range have the option of either low thresholds for unimpeded, easy access, or rebated thresholds that offer improved weather resistance.



SPECIFICATION

Bi-folding doors offer a choice of opening configurations to suit any application. Choose to fold the sashes internally or externally, place the opening at the side so the sashes all fold one way, at one end, to create a single entrance door for easy access, or in the middle to give the option of a double door.

Configuration examples:



System	Smart Architectural Aluminium - Visofold 1000
Finish	Polyester powder coated
U Value	up to 1.4 w/m²k using suitable triple-glazed unit
Security tested	PAS 24: 2012 enhanced security-rated doors on a three-pane open-out door
Weather tested	BS 6375 Part 1: 2009
Security	Multi-point locking with shootbolt
Frame depth	70mm
Typical sight line	133mm
Max sash weight	100kg
Max o/a height (per sash)	2500mm
Max o/a width (per sash)	1200mm*
Glazing	28mm double- or triple-glazed or 36mm triple-glazed

*provided sash does not exceed recommended weight limits

Available colours:









System options

1 Contemporary frame - flat sash, internally glazed, square bead



SLIDING DOORS

A REAL Aluminium Sliding Door adds eye-catching impact to the exterior of a home. The outward appearance focuses on stunning glass areas, highlighted by bold aluminium sections styled with clean aesthetic lines that work in harmony with the character of any home.







Delivering optimum performance and tested to the highest standards REAL Aluminium Sliding Doors guarantee reliability. The strong and thermally broken aluminium sections make large sliding doors and large glass areas possible without compromising thermal performance or weather resistance.

Special sliding mechanisms enable even the largest sashes to slide effortlessly, whatever the size. Each sliding panel can be up to 2500mm high and when closed these large sliding doors form a thermally efficient glass facade, a wonderful way to flood a space with light and to enjoy beautiful views.

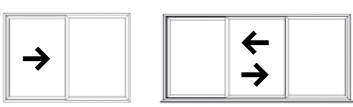
This adaptable system is ideal for use as residential sliding doors that maximise light and give stunning unimpeded views or as sliding commercial entrances where large opening apertures are required.

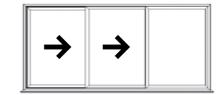
REAL Aluminium Sliding Door profiles have been designed to improve both strength and weather resistance. All main sections feature an extended Polyamide thermal break that allows the sliding doors from the REAL range to achieve a U Value of 1.8 W/m²K when installed with a standard double-glazed sealed unit.

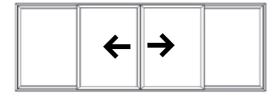
SPECIFICATION

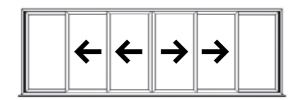


Configuration examples:









System	Smart Architectural Aluminium - Visoglide Plus
Finish	Polyester powder coated
U Value	up to 1.5 w/m²k using a suitable triple-glazed unit
Security	Multi-point locking plus individual keeps
Frame depth	99mm or 126mm double track
гтатте ферит	165.5mm or 182.5mm triple track
Max sash weight	200kg
Max sash height	2500mm
Max sash width	Within above limitations
Glazing	28mm double- or triple-glazed or 36mm triple-glazed
Track	Double or triple dependent on configuration

Available colours:







Grey o



SPECIFICATION

GLAZED ROOFS

Whether replacing an existing roof or building a new extension, a REAL Aluminium Glazed Roof is a great way to bring natural light into a room.



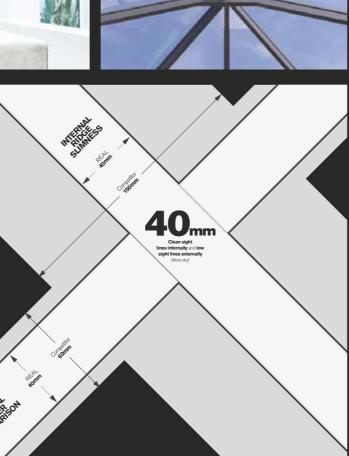


The REAL Aluminium Lantern Roof offers exceptional benefits unmatched by any other roof on the market.

The clean, sharp lines with minimum intrusion are possible thanks to the super-slim 40mm rafter box profile and no boss or hood.

Key benefits

- The UK's most thermally efficient aluminium roof system**
- The UK's strongest roof system**
- Minimalist modern design with ultra-low sightlines
- Ideal for orangeries
- Clean low sightlines externally
- Aluminium external caps











System	REAL Lanterns
Finish	Polyester powder coated
U Value (rafter)	Up to 1.5 w/m²k (double-glazed)
	Up to 0.95 w/m²k (triple-glazed)
Rafter width	40mm
Ridge width	40mm
Roof pitch	25 degrees
Tie bars	Up to 2500mm wide - no tie bar
(dependent on design)	Up to 3800mm wide - hidden
(dependent on design)	Up to 5000mm - box
Glazing	24mm double or 44mm triple-glazed*

^{*}Roof vents only available on double-glazed roofs

Roof vents

Single roof vents have been designed to match the roof's ultra-slim appearance and are ideally positioned for ventilation.

Double roof vents are more commonly seen on older, traditional conservatories. The roof vent is capable of spanning a width of up to 1600mm. Both roof vents can be supplied with either a manual opener or an electric remote/switch opener.

System	REAL Flat Rooflight
Finish	Polyester powder coated
U Value (glazing & frame)	1.3 w/m2k (double-glazed)
U Value (glazing)	1.0 w/m2k (double-glazed)
Glazing	6mm/16mm gas/6mm low e
Minimum Size	400 x 400
Maximum Size	1200 x 2500, 1400 x 2000, 3000 x 1000
Maximum Square Size	1400 x 1400

Available colours:







Black Grey Grey Whit

To retain thermal efficiency and reduce condensation, the roof vent is made up of an aluminium outer frame and PVCu inner frame as standard.

** Independent tests prove REAL Aluminium roofs offer the best thermal and strength performance available in the UK domestic conservatory market. Please note that all information given is for guidance purposes only. It is given in good faith and is correct to the best of our knowledge at the time of printing. Customers should obtain complete copies of standards from relevant authorities.

HANDLES AND ACCESSORIES

When creating a beautiful and stylish home, details are everything. The handles and accessories available throughout the REAL Aluminium range offer every home a matching suite of high-quality products. Use the reference chart below to discover the perfect set of handles and accessories for your home.

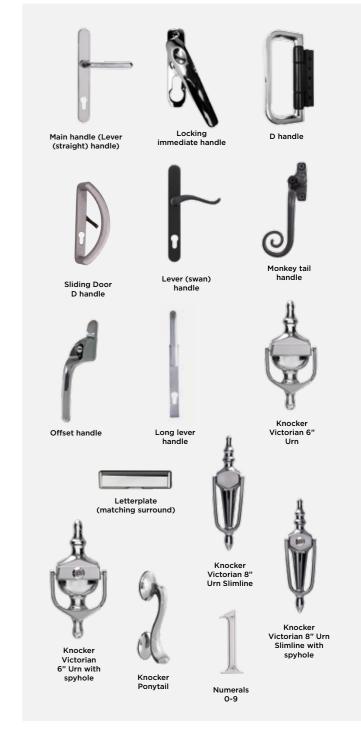
All handles and accessories have been tested to ensure high standards of endurance and functionality.

					777	
			White	Black	Grey	Graphite
	Main handle (Lever (straight) handle)	-				
	Intermediate handle	A	Ø	Ø	•	
BI-FOLDING DOORS	D handle	0				
	Magnetic catch					
	Trickle vents					
SLIDING PATIO	Long lever handle	Å				
DOORS	Sliding Door D Handle	D	•			
CASEMENT	Offset handle	d				
WINDOWS	Monkey tail handle	1				
	Lever (straight) handle	-				
	Lever (swan) handle	1				
	Letterplate (black ABS surround)		②	②		
COMPOSITE,	Letterplate (matching surround)					
ENTRANCE & FRENCH DOORS	Knocker Victorian 6" Urn	\$				
	Knocker Victorian 6" Urn with spyhole	\$	•			
	Knocker Victorian 8" Urn Slimline	þ	Ø	Ø		Ø
	Knocker Victorian 8" Urn Slimline with spyhole	ø	•			
	Knocker Ponytail	2	Ø			②
	Numerals 0-9	1				

LOCKS

REAL Aluminium doors that have more than one lock will only require one key to operate all of them (this is called 'keyed alike'). Separate doors will have unique keys unless specified. When specifying a high-security key system (3 Star System), all keys will be unique. For further details, please speak to your REAL Retailer.

			THE DESIGNATION OF THE PARTY OF
		-	
Chrome	Satin Silver	Polished Gold	Antique Black
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Antique black range



A range of locking cylinders are available to give enhanced security. Please speak to your REAL Retailer for details.

*silver anodised SAA

Making quoting and ordering as easy as A, B, C







Custodian window surveying and pricing software package

Our user-friendly window surveying and pricing software links directly with our price list and product specifications to guarantee that each quote reflects the price you will pay.

- Reduce time spent producing and reprocessing quotations
- Display instant visuals with no need to draw freehand
- Share jobs with colleagues in real-time
- Cut out the need to wait for a quotation from your supplier
- Reduce costly misquotes and improve accuracy with automated pricing
- Provide customers with a quick quote to secure sales
- Improve margins by accurately breaking down prices
- Create a professional impression of your business



Basic Version

The Basic Version of Custodian REAL offers customers a quick and easy way to estimate the cost for individual doors, windows and roof lanterns from Customade.

- Build a frame quote
- Design each window, door and lantern roof
- Create 3D drawings on screen to show customers
- Branded with your company details

FREE 1-month trial

Download a basic version of Custodian: www.real-aluminium.co.uk



Full Version

The full version of Custodian REAL offers all the benefits of Custodian Basic plus the ability to build a quote for a complete installation including your margins, fitters' costs, other products and save the quote for future reference.

- Build a totalled quote with an easy-to-understand summary page
- Design the complete installation - windows, doors and lantern roofs
- Create 3D drawings on screen to show customers
- Branded with your company details
- Generate and send documents digitally
- Option to add your other supplier products and costs
- Include product mark-ups and fitting charges
- Create customer contracts
- Save quotations with a personalised job reference
- Quote to invoice at the click of a button
- Email purchase order directly to Customade – coming soon!

For more information about Custodian, call 01453 826884.





Price Book

To give an estimated price of a job, the REAL Aluminium Price Book shows all prices needed.



Order/Quote Form

Request a quote direct using the REAL Aluminium Order Form. Download REAL Order Forms:

www.real-aluminium.co.uk

Enquiries: T 01453 826884 / enquiries@customade.co.uk Orders/Quotes: F 01453 827801 / ali.scheduler@customade.co.uk

Other aluminium products and colours are available from REAL Aluminium

REAL Aluminium holds a stock range which is available on an industry-leading lead time. Other aluminium products and colour options are available to buy from REAL Aluminium on standard aluminium lead times (6-8 weeks).

To take full advantage of REAL Aluminium prices and lead times...

Only quotes or orders placed using REAL Aluminium Order Forms, or via Custodian, will be accepted and receive REAL Aluminium lead times and prices.







Customade Group is the UK's largest manufacturer of PVCu and aluminium windows and doors, composite doors, aluminium glazed roof products, sealed glass units and specialist glazing.

As a leading fabricator of Smart Architectural Aluminium, REAL Aluminium and its sister company, Atlas Glazed Roof Solutions, are experts in fabricating high-end fenestration products for the trade.

MAKE QUOTING AND ORDERING ALUMINIUM AS EASY AS CHILD'S PLAY...

Aluminium can be a little tricky to cost and has a reputation for being on a longer lead time. The REAL Aluminium range makes aluminium easy to understand, easy to price, easy to quote and provides a sensible choice of windows, doors and glazed lantern roofs.

